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# A novel route to phase formation of superconductive cobalt oxyhydrates using KMnO<sub>4</sub> as an oxidizing agent

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#### Abstract

We have first successfully synthesized the sodium cobalt oxyhydrate superconductors using KMnO<sub>4</sub> as a de-intercalating and oxidizing agent. It is a novel route to form the superconductive phase of cobalt oxyhydrates without resort to the commonly used  $Br_2/CH_3CN$  solution. The role of KMnO<sub>4</sub> is to de-intercalate the Na<sup>+</sup> from the parent compound Na<sub>0.7</sub>CoO<sub>2</sub> and oxidize the Co ion as a result. The higher molar ratio of KMnO<sub>4</sub> relative to the sodium content tends to remove more Na<sup>+</sup> from the parent compound and results in a slight expansion of the *c*-axis in the unit cell. The superconducting transition temperature is 4.6–3.8 K for samples treated by the aqueous KMnO<sub>4</sub> solution with the molar ratio of KMnO<sub>4</sub> relative to the sodium content in the range of 0.03 and 2.29. © 2004 Elsevier B.V. All rights reserved.

## 1. Introduction

The recent discovery of superconductivity [1] in hexagonal cobalt oxyhydrates  $Na_xCoO_2 \cdot yH_2O$ with  $T_c = 4-5K$  has attracted great attention [2– 7] because it is unique to intercalate the water molecule into the parent structure of  $Na_{0.7}CoO_2$  and is crucial for the occurrence of superconductivity. It is also a particularly interesting system for comparison with the high- $T_c$  cuprates in terms of the structure-electronic state correlations in view of the fact that both have 2D layers (triangular CoO<sub>2</sub> layers and square CuO<sub>2</sub> layers) in structure and have spin 1/2 ions ( $t_{2g}^5$  for Co<sup>4+</sup> in low spin state and  $t_{2g}^6 e_g^3$  for Cu<sup>2+</sup>) in electron configuration. Besides, this family of materials is of particular interest because of their magnetic and thermoelectric properties. The parent compound of  $\gamma$ -phase

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Na<sub>x</sub>CoO<sub>2</sub> is a potential candidate for thermoelectric applications due to its high electrical conductivity, large thermopower and low thermal conductivity [8]. There exists four phases [9,10] in the related cobalt oxides: (1)  $\alpha$ -Na<sub>x</sub>CoO<sub>2</sub> (0.9  $\leq x \leq 1$ , O3 phase); (2)  $\alpha'$ -Na<sub>0.75</sub>CoO<sub>2</sub> (O'3 phase); (3)  $\beta$ -Na<sub>x</sub>CoO<sub>2</sub> (0.55  $\leq x \leq 0.6$ , P3 phase); and (4)  $\gamma$ -Na<sub>x</sub>Co<sub>y</sub>O<sub>2</sub> (0.55  $\leq x/y \leq 0.74$ , P2 phase). The O3 phase represents 3 CoO<sub>2</sub> layers in the unit cell with the Na<sup>+</sup> in the octahedral surroundings, while P2 phase represents 2 CoO<sub>2</sub> layers in the unit cell with the Na<sup>+</sup> in the trigonal prismatic surroundings. The O'3 phase is the monoclinic distortion of O3 phase.

Takada et al. obtained the superconducting phase of  $Na_x CoO_2 \cdot yH_2O$  by immersing  $Na_{0.7}$ -CoO<sub>2</sub> powders in Br<sub>2</sub>/CH<sub>3</sub>CN solution followed by filtering and rinsing with acetonitrile and distilled water [1]. Park et al. [11] reported the alternative route to make the superconductive  $Na_x CoO_2 \cdot yH_2O$ . This process is generally considered as a chemical oxidation by removing Na<sup>+</sup> partially before intercalating the H<sub>2</sub>O between the CoO<sub>2</sub> layers and Na layers. The purpose of this paper is to report a novel route of preparing the superconducting cobalt oxyhydrate phase using an aqueous KMnO<sub>4</sub> solution as a deintercalating and oxidizing agent. It is an alternative route to use oxidant rather than Br<sub>2</sub>/CH<sub>3</sub>CN solution to form the superconducting phase of cobalt oxyhydrates.

# 2. Experimental

The superconducting cobalt oxyhydrates were prepared following the procedures below: (1) Preparation of parent material Na<sub>0.7</sub>CoO<sub>2</sub>. Polycrystalline powders of Na<sub>0.7</sub>CoO<sub>2</sub> were synthesized by quantitatively mixing high-purity powders of Na<sub>2</sub>CO<sub>3</sub> and CoO. The mixed powders were ground thoroughly using a Retch MM2000 laboratory mixer mill, followed by a rapid heat-up procedure [12] at 800 °C in order to avoid the loss of Na in the heating process. (2) De-intercalation of Na and oxidation. The resulting powders (0.5– 1g) were immersed and stirred in 50ml of water solution with different molar ratios of KMnO<sub>4</sub>/ Na labeled as 0.05X-2.29X at room temperature for 5 days. (3) Formation of superconductive phase. The products were carefully filtered and washed several times with de-ionized water, followed by drying at ambient conditions for 10-20 h in order to remove the powders from the filter paper. The dried powders were then stored in a wet chamber with sufficient humidity for further structural and magnetic characterization. Powder Xray diffraction (XRD) patterns were obtained using a Shimadzu XRD-6000 diffractometer equipped with  $FeK\alpha$  radiation. The sodium content was determined by using a Perkin-Elmer Optima 3000 DC inductively coupled plasmaatomic emission spectrometer (ICP-AES). Before the chemical analysis, samples are dehydrated by heating at 300 °C in air for 12h. Thermogravimetric analysis (TGA) was carried out by using a Perkin-Elmer Pyris 1 thermogravimetric analyzer. A commercial SQUID magnetometer (quantum design) was used to characterize the superconducting transition temperature of the samples.

#### 3. Results and discussion

Fig. 1 shows the powder X-ray diffraction patterns (XRD) of the products obtained by different molar ratios of KMnO<sub>4</sub> relative to Na content. The XRD patterns for  $\leq 0.1X$  samples are a mixture of a fully-hydrated superconducting phase and a non-superconducting dehydrated phase, which is similar to bromine-treated samples with substoichiometric or stoichiometric Br<sub>2</sub>/CH<sub>3</sub>CN solutions [2]. Single phase of fully hydrated cobalt oxyhydrate occurs for  $KMnO_4/Na = 0.3$ . All reflection peaks are indexable based on a hexagonal lattice with space group  $P6_3/mmc$  (# 194). For  $0.5 \leq \text{KMnO}_4/\text{Na} \leq 2.29$ , there is a very tiny peak appearing at  $2\theta \approx 16^\circ$ , the characteristic (002) reflection peak of so-called y = 0.6 intermediate hydrated phase [5], in addition to the reflection peaks of the fully hydrated phase. The sodium contents are determined by using inductively coupled plasma atomic emission spectroscopy (ICP-AES) and shown in Table 1. Chemical analyses show that the sodium contents systematically decreases with increasing molar ratio of



Fig. 1. Powder X-ray diffraction (XRD) patterns for Na<sub>x-</sub>CoO<sub>2</sub>·*y*H<sub>2</sub>O prepared using different molar ratios of KMnO<sub>4</sub> relative to Na content. The 0.3X and 2.29X represent the molar ratios of KMnO<sub>4</sub> relative to Na content are 0.3 and 2.29, respectively. The asterisk indicates the tiny peak for the (002) diffraction peak for the so-called y = 0.6 intermediate hydrated phase.

Table 1

Sodium content and lattice constants of cobalt oxyhydrates prepared using  $KMnO_4$  as oxidant

Molar ratio of KMnO <sub>4</sub> /Na	Sodium content $x^a$	a axis <sup>b</sup> (Å)	$c \operatorname{axis}^{\mathbf{b}}(\mathbf{\mathring{A}})$
0.3X	0.37	2.8249(1)	19.669(1)
0.5X	0.37	2.8248(1)	19.679(1)
2.29X	0.30	2.8250(2)	19.735(2)

<sup>a</sup> The error in wt% of each element in ICP-AES analysis is  $\pm 3\%$ , which corresponds to an estimated error of  $\pm 0.02$  per formula unit.

<sup>b</sup> Lattic constants are determined by least squares refinement using the XRD data between  $2\theta$  of 5° and 90° based on a hexagonal lattice with space group P6<sub>3</sub>/mmc.

KMnO<sub>4</sub>/Na. The values of x are 0.37, 0.37, 0.30 for 0.3X, 0.5X, and 2.29X samples, respectively. These results confirm that the role of KMnO<sub>4</sub> is acting as an oxidizing agent to partially de-intercalate the Na from the structure and hence oxidize the electronically active CoO<sub>2</sub> layers. The *c*-axis of the unit cell tends to increase with increasing molar ratio of KMnO<sub>4</sub>/Na from 19.669 Å for the 0.3X sample to 19.735 Å for the 2.29X sample but with little changes in the *a*-axis.



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Fig. 2. Thermogravimetric analysis of  $KMnO_4$ -treated cobalt oxyhydrate (0.3X) at a heating rate of 0.1 °C/min in flowing oxygen. The water content is determined by assuming a complete loss of water at 320 °C.

The thermal stability and water content of 0.3X sample are checked and determined by heating the sample in flowing  $O_2$  at the slowest rate of  $0.1 \,^{\circ}\text{C/}$ min available to the Perkin-Elmer Pyris 1 thermogravimetric analyzer (TGA). Fig. 2 indicates a multi-stage loss of water with relatively unstable intermediates [13], being consistent with the thermally unstable nature of the fully hydrated phase [5,14]. The water content of fully hydrated phase is estimated to contain 1.45 and 1.55 H<sub>2</sub>O per formula unit by taking the weight loss at 320 °C and 600 °C as the fully dehydrated phase (y = 0), assuming no oxygen deficiency in the sample for the present estimations. The former seems to be more reliable because the impurity phase of Co<sub>3</sub>O<sub>4</sub> begins to appear at the temperature above 320°C.

Fig. 3 shows the zero-field cooled and field cooled magnetization data of 0.3X, 0.5X, and 2.29X samples measured in a dc field of 10 Oe. The onset superconducting transition is observed at about 4.6K, 4.5K, and 3.8K for 0.3X, 0.5X, and 2.29X, respectively. The mass magnetization of the 0.3X sample at 1.8K is  $-1.28 \times 10^{-2}$  emu/g in the zero-field cooling measurements, which is approximately 31% of the theoretical value for perfect diamagnetism.



Fig. 3. Zero-field cooled and field cooled dc magnetization of  $KMnO_4$ -treated cobalt oxyhydrates ( $\bigcirc$ : 0.3X;  $\bigcirc$ ;: 0.5X;  $\blacklozenge$ : 2.29X).

# 4. Conclusions

We have first synthesized the superconductive cobalt oxyhydrates using an aqueous KMnO<sub>4</sub> solution as an oxidizing agent instead of using Br<sub>2</sub>/CH<sub>3</sub>CN solution. The role of KMnO<sub>4</sub> is to deintercalate the Na from the structure and hence oxidize the Co ion based on the electron neutrality. The higher molar ratio of KMnO<sub>4</sub> relative to Na content used to treat the samples leads to more removal of Na. The superconductive phase of  $Na_{x-1}$  $CoO_2 \cdot yH_2O$  is commonly obtained by  $Br_2/$ CH<sub>3</sub>CN solutions, which is highly toxic by ingestion and inhalation. This new route might also indicate that KMnO<sub>4</sub> has the potential to treat other layered oxide materials with similar function of de-intercalation and oxidation and to have mass production of superconducting samples.

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